

Installation Instructions

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84733 O-ring 2+1 Hx (GM10-25-073-01)

Applicable Boiler Models

- Tx51 (pre s/n 72000)
- VM110P

Kit Contents

• 1 Hx O-ring (2+1)

Tools Required

- ¹/₄" Nut Driver
- Pipe wrench
- 3/8" wrench

Replacement Instructions

- 1) Turn off power and gas to the boiler.
- 2) Drain boiler of water.
- 3) Remove the 3 pipe retaining screws.
- 4) Remove the necessary pipe (outlet or inlet)
- 5) Replace old O-Ring with the new one.
- 6) Reinstall the pipe.
- 7) Refill boiler with water and purge excess air.
- 8) Check for leaks.

Air in Boiler - Ensure the boiler is

CAUTION completely filled to a minimum pressure of 15psi with water, and that all the air is purged. Failure to do so could result in a boiler malfunction causing property damage.

