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84749

O-ring D17x4 Large

Combi Block Inlet/Outlet Pipes and Brass Fitting

Applicable Boiler Models

- Tx151C
- Tx200C
- VM110P

Kit Contents (see Figure 1)

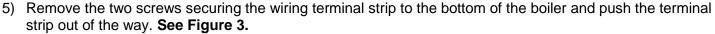
• 1 O-ring D17x4 Large (thick)

Tools Required

- 1/4" Nut Driver
- T25 screw driver
- 6mm Allen wrench

Replacement Instructions (boiler supply/return) See Below for Combi block supply/return

- 1) Turn off power and gas to the boiler.
- 2) Drain boiler of water.
- 3) Remove retaining screw and swing the control panel out of the way.
- 4) Remove field installed wiring from the boiler terminal strip. See Figure 2.



- 6) Remove the diverting valve actuator by pulling it up, and move it out of the way
- 7) Remove all electrical connectors attached to the combi block see Figure 6.
- 8) Unlock pipe retaining clips and pull both internal boiler pipes out of the combi block. See Figures 4 and 5.
- 9) Use an Allen wrench and turn the combi block retaining locks counter clockwise while lifting the safety clips up, until they are unlocked. See Figure 6.
- 10) Remove the 4 screws holding the combi block to the boiler base
- 11) Remove combi block by pulling it up
- 12) Remove O-ring from fitting and replace.
- 13) Reinstallation is the reverse of disassembly.

Replacement Instructions combi block supply/return

- 1) Turn off power and gas to the boiler.
- 2) Drain boiler of water.
- 3) Remove retaining screw and swing the control panel out of the way.
- 4) Unlock the supply/return pipe retaining clip and pull the pipe out of the combi block. See Figures 4 and 5.
- 5) Remove and replace the O-ring.
- 6) Reassembly is the reverse of disassembly.



Air in Boiler - Ensure the boiler is completely filled with water to a minimum of 15psi and that all the air is purged. Failure to do so may cause a boiler malfunction which could result

Figure 1 Combi Block Supply/Return **Boiler Supply/ Return Fitting**



Figure 2: Wiring terminal strip

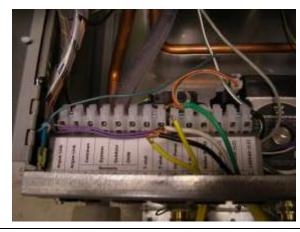


Figure 4: Right retaining clip in locked position

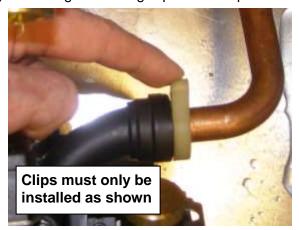


Figure 3: Moving wiring terminal strip



Figure 5: Right retaining clip in unlocked position



Figure 6: Combi block retaining Clips and Locks

