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83396 **Heat Exchanger Assembly, ASME** C/W Plastic Flue Box.



This boiler must be serviced by a qualified heating technician. Failure to properly maintain or service this appliance may result in property damage, serious injury to

occupants or, death.



The installation of this kit must be performed by a qualified boiler technician. Installing this kit without the proper background and training is hazardous and may result in property damage or death.

Applicable Boiler Models

- Lx150E
- Lx200

Kit Contents

- 83396 Heat Exchanger Assembly Lx150 (E), Lx200
- 82054-2 Venturi Gasket, Cork
- 82766 Blower Gasket Thin
- Installation Instructions

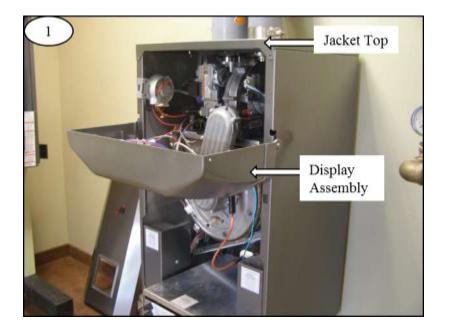
Tools Required

- Pliers
- Phillips #2 screwdriver
- Flat Screwdriver
- $\frac{1}{4}$ " nut driver or wrench
- 5/16" nut driver or wrench
- 10mm wrench
- $\frac{1}{2}$ " Wrench
- 7/16" Wrench
- 9/16" Wrench
- Pipe wrench
- Torx T25 Torx T20 Screwdriver
- Saw to remove venting
- Adjustable wrench



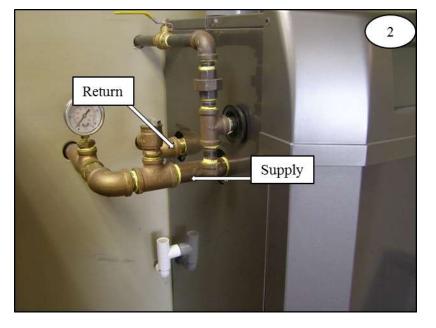
Heat Exchanger c/w Blower Motor Gasket and gas Valve gasket.



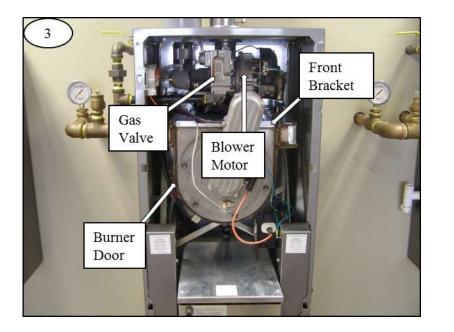


- Turn off power and gas to the boiler.
- Remove the exhaust and air inlet venting.
- Lower the display housing by removing the screws on the sides, then disconnect the wiring harnesses and remove the display housing from the boiler.
- Remove the jacket top.

- Drain the boiler: use a wet/dry vacuum to help remove excess water.
- Disconnect the supply and return piping from the heat exchanger.

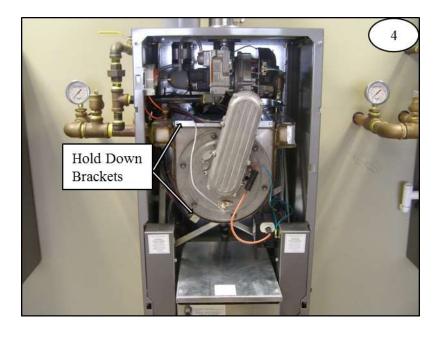






- Remove the gas line from the gas valve.
- Remove wiring attached to the burner door, blower motor, gas valve, and safety limits.
- Remove one screw on the front bracket.
- Remove the gas valve, blower motor, and burner door as an assembly.
- Remove the blower motor and gas valve from the burner door assembly.

- Disconnect the condensate drain from the bottom of the boiler jacket.
- Remove the hold down brackets.





- Remove the upper heat exchanger mounts.
- Remove the heat exchanger.
- Remove condensate tube from the bottom of the heat exchanger.
- Transfer sensors and safety limits from the old heat exchanger to the new heat exchanger.
- Transfer the blower motor and gas valve to the new burner door.
- Reassemble in reverse order.



Do not over-tighten the nuts on the upper heat exchanger mounts during reassembly. Over tightening could cause a leak which could cause property damage.

AWARNING

Do not over tighten the nuts on the burner door. Over tightening nuts could cause gasket failure and result in exhaust leakage into building causing personal injury or death.



Failure to properly attach the venting or condensate drain and check for leaks may cause flue gas leakage causing serious injury or death.

AWARNING

Failure to correctly reattach and seal the boiler piping will result in water leakage causing property damage.



Gas Leakage: Failure to properly reconnect the gas line and check for leaks may result in leakage causing serious injury or death.